

API Specification

5LCP

1st Edition, November 1999
 Coiled Line Pipe

Information to be Supplied by the Purchaser

4 Information to be Supplied by the Purchaser (See Note 1)

4.1 Purchaser Specification

In placing orders for line pipe to be manufactured in accordance with API Spec 5LCP, the purchaser should specify the following on the purchase order:

Information	Reference
Specification	API Spec 5LCP
Grade	Tables 1 and 2
Size: Outside Diameter	7.2, Table 3
Specified Wall Thickness	7.3
Nominal Length	7.5
Pipe-to-Pipe Welds	7.6
	Appendices A and B
Pipe Ends	7.8
Shipping Reel Dimensions	Appendix H
Delivery Date and Shipping Instructions	

4.2 Optional Purchaser Requirements

The purchaser should also state on the purchase order the requirements concerning the following stipulations, which are optional with the purchaser:

Information	Reference
Fracture Toughness Tests	6.2.5
Nondestructive Inspection for Laminations	7.7.6
Radiographic Penetrameter	8.6.3.4
Nondestructive Inspection of Standard Demonstration	8.6.4.4

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Information	Reference
Markings in SI (metric) Units	9.1.1
Bare Pipe – Special Coatings	10.1
Method of Pipe-to-Pipe Welding	Appendices A, B
Purchaser Inspection	Appendix F
API Monogram Marking (see Note 2)	Appendix G

4.3 Requirements Subject to Agreement

The following stipulations are subject to agreement between the purchaser and the manufacturer:

Information	Reference
Chemical Composition	6.1.1
Intermediate Diameters	7.1
Intermediate Wall Thickness	7.1
Pipe-to-Pipe Welds	7.6
Trim of Inside Flash	7.7.4
Gauge Ball	7.9
Hydrostatic Test Pressure	8.4.3
Additional Skelp-End Weld Inspection	8.6.2.1
Additional Inspection of Pipe-to-Pipe Welds	8.6.2.3
Type of X-ray Penetrameter	8.6.3.4
Nondestructive Test Reference Standard	8.6.4.2
Marking Requirements	9.1 and Appendix G
Drying of Coil	10.2.3
Supplementary Requirements	Appendix E
Shipping Reel Size	Appendix H

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Notes:

1. *Nothing in this specification should be interpreted as indicating a preference by the committee for any material or process or as indicating equality between the various materials or processes. In the selection of materials and processes, the purchaser must be guided by experience and by the service for which the pipe is intended.*

2. *Users of this specification should note that there is no longer a requirement for marking a product with the API Monogram. The American Petroleum Institute continues to license use of the API Monogram on products covered by this specification, but it is administered by the staff of the Institute separately from the specification. The policy describing use of the API Monogram is contained in Appendix G. No other use of the API Monogram is permitted. Licensees may mark products in conformance with Appendix G or Section 9, and Non-Licensees may mark products in conformance with Section 9.*