

API Specification

2B

6th Edition, July 2001
Fabrication of Structural Steel Pipe

Suggestions for Ordering API Spec 2B Pipe

In placing orders for steel pipe to be fabricated in accordance with API Spec 2B, the purchaser should specify the following on the purchase order:

Specification	API Spec 2B
Quantity	As Required
Size	Nominal Length, Wall Thickness, and Outside Diameter
ASTM (or other industry standard) Designation for Steel Plate	Specification/Grade/Supplementary Requirements
Delivery Date and Shipping Instructions	As Required
Supplementary Requirements	As Required

The purchaser should state whether any of the following optional requirements are to apply:

Mill Test Certificate for Steel Plate	<input type="checkbox"/>
End Finish (specify, if not standard 30 degree bevel)	<input type="checkbox"/>
SR1, Plate Direction of Rolling	
Longitudinal – “S-IL”	<input type="checkbox"/>
Transverse – “S-IT”	<input type="checkbox"/>
SR2, Notch Toughness (specify test temperatures and minimum energy requirements)	<input type="checkbox"/>
SR3, 100% Radiographic Examination (joint can quality assurance)	<input type="checkbox"/>
SR4, Matching Weld Toughness for Designated Plate Material	<input type="checkbox"/>

Special Note: *Nothing in this specification should be interpreted as indicating a preference by the committee for any optional requirement. In the selection of requirements, the purchaser must be guided by the purchaser's experience and by the service for which the pipe is intended.*