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TO: API Specification 600 - Monogram Licensees
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FROM: Don Whittaker, Manager – Monogram Program/APIQR

DATE: March 12, 2009

RE: **Specification API 600 for Steel Gate Valves –Flanged and Butt-welding Ends, Bolted Bonnets, Twelfth Edition**

Dear Colleague,

It is our pleasure to announce that API 600, *Specification for Steel Gate Valves –Flanged and Butt-welding Ends, Bolted Bonnets*, Twelfth Edition, is issued March 2009. This Document is not presently a co-branded ISO Standard. Listed below are the significant changes from 11th Edition to 12th Edition.

The following updates were noted:

- Reference of API and ASME standards in lieu of verbatim reprinting
- Revised bonnet gasket requirements for Class 150 valves
- More stringent requirements for body seats
- Updated trim requirements
- Addition of stem straightness requirements
- Revised Marking requirements
- Revised Preparation for shipping
- Revised criteria for welded on flanges
- Reinstated table for PWHT of flange to body weld
- Added metric bolting
- Added requirements for bypass connections

The publication date for this document is March 2009 with an effective implementation date of **September 2009**.