

API Specification

12D

11th Edition, October 2008
Specification for Field Welded Tanks for
Storage of Production Liquids

Suggestions for Ordering Field Welded Tanks

Annex E

API Monogram® Required ☐ Yes ☐ No

Annex E (informative)

Suggestions for Ordering Field Welded Tanks

In placing orders for tanks to be manufactured in accordance with the stipulations of API 12D, purchasers should specify the following on their purchase order:

Specification	API 12D
Number of Tanks	
Nominal Capacity	Table 1, Column 1
Size	5.5
Outside diameter	Table 1, Column 4
Height of shell	Table 1, Column 5
Type of bottom	5.6
Shell plate thickness	5.10
Deck plate thickness	5.14
Delivery date and shipping instructions	
Inspection by purchaser	9.2

The purchaser should also state on the purchase order his/her requirements concerning the following stipulations, which are optional with the purchaser:

Bolting	4.9
Viscous oil option	Table 1, Footnote b
Cleanout cover-plate design	5.19
Anti-channel drain baffle	5.23
Downcomer pipe and design	5.24
Walkways, stairways and ladders	Annex D

