Handbook Revision 10.01.09
Refer to page 23 of API Spec 12D
Purchase API Spec 12D online at www.global.ihs.com

**API Specification** 

**12D** 

**Suggestions for Ordering Field Welded Tanks** 

Annex E

11th Edition, October 2008
Specification for Field Welded Tanks for Storage of Production Liquids

API Monogram® Required

□ No

☐ Yes

## **Annex E** (informative)

## **Suggestions for Ordering Field Welded Tanks**

In placing orders for tanks to be manufactured in accordance with the stipulations of API 12D, purchasers should specify the following on their purchase order:

Specification API 12D

Number of Tanks

Nominal Capacity Table 1, Column 1

Size 5.5

Outside diameter Table 1, Column 4

Height of shell Table 1, Column 5

Type of bottom 5.6

Shell plate thickness 5.10

Deck plate thickness 5.14

Delivery date and shipping instructions

Inspection by purchaser 9.2

The purchaser should also state on the purchase order his/her requirements concerning the following stipulations, which are optional with the purchaser:

Bolting 4.9

Viscous oil option Table 1, Footnote b

Cleanout cover-plate design 5.19

Anti-channel drain baffle 5.23

Downcomer pipe and design 5.24

Walkways, stairways and ladders Annex D

## American Petroleum Institute Purchasing Guidelines Handbook API<sup>®</sup> Monogram<sup>®</sup> Equipment

Handbook Revision 10.01.09 Refer to page 23 of API Spec 12D Purchase API Spec 12B online at www.global.ihs.com

API Specification **12D**: 11th Edition, October 2008 Specification for Field Welded Tanks for Storage of Production Liquids **Suggestionss for Ordering Field Welded Tanks** 

Attention is called to the following stipulations, which are subject to agreement between the purchaser and the manufacturer:

Additional connections 5.20

Finish coats of paint 7.4

Alternative bolting requirements and/or finish 4.9

Materials 4

Internal coating7.5