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Affected Publication: API Specification 6D, *Specification for Pipeline and Piping Valves*, Twenty-fourth Edition, August 2014

ADDENDUM 1

Page 4, **3.1 Terms and Definitions**, *replace two definitions:*

3.1.1

assembler/manufactur

An organization that performs assembly as defined in 3.1.2 and conforms to the requirements of Section 14.

NOTE The terms assembler and manufacturer are used interchangeably throughout this document and are considered to be equivalent.

3.1.2

assembly

The association of multiple parts/components into a finished product, including as a minimum, installation of all pressure-containing parts and pressure-controlling parts needed to ensure conformance to applicable pressure testing requirements.

Page 16, **5.9 Drains** and **Table 2**, *revise to read:*

5.9 Drains

Drain connections shall be drilled and threaded. The purchaser may specify other types of **drain** connections, such as welded or flanged.

Caution—Threaded connections can be susceptible to crevice corrosion.

Tapered threads shall be capable of providing a seal and comply with ASME B1.20.1.

If parallel threads are used, the connection shall have a head section for trapping and retaining a sealing member suitable for the specified valve service. Parallel threads shall comply with ASME B1.20.1 or ISO 228-1.

Sizes shall be in accordance with Table 2.

Table 2—Pipe Thread/Pipe Sizes for Drains

Nominal Size of Valve		Minimum Pipe Thread/Pipe Size in. (mm)
NPS	DN	
1/2 to 1-1/2	15 to 40	1/4 (8)
2 to 8	50 to 200	1/2 (15)
>8	>200	1 (25)

Page 23, **6.10 Heat-treating Equipment Qualification**, *revise to read*:

6.10 Heat-treating Equipment Qualification

Heat treating of pressure-containing and pressure-controlling parts and associated TCs shall be performed with “production-type” equipment conforming to requirements specified by the manufacturer. “Production-type” heat-treating equipment shall be recognized as equipment that is routinely used to process production parts.

All heat treatment for mechanical properties shall be performed using furnaces that are calibrated in conformance with Annex F. Post-weld heat treatment (PWHT) shall be performed with heat-treat equipment conforming to requirements specified by the manufacturer.

Furnaces shall be calibrated and surveyed per 8.2.5.

Page 26, **8.1 NDE Requirements**, *revise to read*:

8.1 NDE Requirements

NDE requirements shall conform to Annex G when specified by the purchaser. Additionally, final surface (MT and PT) and ultrasonic (UT) NDE activities shall be conducted after final heat treatment or post-weld heat treatment. Final radiography (RT) NDE activities shall be conducted after final heat treatment, unless otherwise agreed.

(delete last paragraph)

Page 32, **11 Marking**, *delete the following paragraph*:

The nameplate minimum letter size shall be 0.125 in. (3 mm) on valves sizes NPS 2 (DN 50) and larger. For all valves NPS 1.5 in (DN 38) and smaller, the nameplate letter size shall be per the manufacturer's standard.