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## Addendum 1

This is an administrative addendum. It has not been balloted by a standards committee.  
The information in Appendix C has been intentionally removed.

See Annex A of API Specification Q1 or the API website for information pertaining to the API Monogram Program and use of the API Monogram on applicable products or for information about the Monogram licensing program, please contact [certification@api.org](mailto:certification@api.org).

*Section 1: The section shall be changed to the following (subsection 1.2 shall be removed):*

### 1 Scope

This specification covers the fabrication of structural steel pipe formed from plate steel with longitudinal and circumferential butt-welded seams, typically in sizes 14 in. out-side diameter (OD) and larger (40 in. and larger for LWDS) with wall thickness 3/8 in. and greater (up to a nominal 40 ft in length) suitable for use in construction of welded offshore structures. The use of the ERW process or spiral welded pipe is not included in this specification. Pipe fabricated under this specification is intended to be used primarily in piling and main structural members, including tubular truss connections, where internal stiffeners are not usually required.

*Section 8: Item b) shall be deleted, and the rest of the items shall be reordered accordingly:*

- a. Fabricator's name.
- b. API 2B.
- c. ASTM or other industry designation of plate steel employed in fabricating the pipe.
- d. Nominal outside diameter.
- e. Nominal wall thickness.
- f. Specified supplementary requirements, for example, SR1, SR2, SR3 and/or S4.

*Appendix A, SR1.2: The subsection shall be changed as shown in the red box below:*

**SR1.2** Pipe fabricated in accordance with this supplementary requirement shall be identified by marking "S-IL" or "S-IT" adjacent to "API 2B" as required by Section 8, Item d and Item f. See Figure A-1.

*Appendix A, SR2: The section shall be changed as shown in the red box below:*

### SR2 CVN Toughness Tests

Notch toughness tests shall be conducted as a requirement of the welding procedure qualification tests. The welding procedure qualification test coupon shall be welded and tested in accordance with Paragraph 5.10.1 of AWS D1.1. Charpy V-notch test specimens shall be removed from the weld and heat affected zone in accordance with the requirements of Appendix III of AWS D1.1. The test temperature, notch location (if different from AWS), and the minimum average energy value shall be as indicated on the purchase order. The pipe shall be identified by marking as required in Section 8, Item f.